






INSTALLATION INSTRUCTIONS

- | | |
|---|---|
|  | BEFORE INSTALLING CHECK SCHEMATIC OF THE EXHAUST SYSTEM! |
|  | IF ANY ITEMS IN THE AKRAPOVIC EXHAUST SYSTEM PACKAGE ARE MISSING PLEASE CONTACT YOUR AUTHORIZED DEALER. KEEP THE SCHEMATIC FOR FUTURE REFERENCE. |
|  | THESE INSTALLATION INSTRUCTIONS MUST BE READ CAREFULLY IN ORDER TO ENSURE PROPER INSTALLATION AND OPERATION OF THE AKRAPOVIC EXHAUST SYSTEM. |
|  | THE EXHAUST SYSTEM CAN BE EXTREMELY HOT. ALLOW THE MOTORCYCLE TO COOL DOWN BEFORE BEGINNING INSTALLATION. |
|  | WE ADVISE YOU TO LEAVE INSTALLATION TO A QUALIFIED SERVICEMAN. IMPROPER INSTALLATION MAY RESULT IN A SHORTER LIFETIME OF THE EXHAUST SYSTEM AND/OR DAMAGE TO THE MOTORCYCLE. |

REMOVAL OF STOCK EXHAUST SYSTEM

1. put the motorcycle on a side stand
2. unscrew the bolts from the rear right side panel and remove the panel (Figure 1, 2)
3. unscrew the bolt from the metal bracket for the muffler (Figure 3)
4. unscrew and remove the bolts on the flange of the header tube (Figure 4, 5)
5. remove the stock exhaust system (Figure 6)
6. remove the stock heat shield (Figure 7)

INSTALLATION OF THE AKRAPOVIC RACING OR EVOLUTION EXHAUST SYSTEM

installing the header tube:




1. attach the stock heat shield onto the Akrapovic header tube (Figure 8)
2. set up the Akrapovic header tube and hand tighten the flange; use stock gasket; (Figure 9, 10)
3. make sure the header tube is not touching the engine or frame

installing the muffler:

1. coat the interior side of the input of the muffler with Akrapovic ceramic anti-seizing grease (white tube)
2. correctly position the muffler and slide it onto the header tube (Figure 11)
3. attach the spring at the muffler – header tube joint (Figure 12)
4. attach the muffler to the chassis hanging bracket – use the stock bolt. Do not fully tighten. (Figure 13)
5. make sure the header tube is not touching the engine or frame

final installation:

1. tighten fully the bolts of the muffler metal bracket and header tube flange (Figure 13, 14)
2. reattach the rear right side panel (Figure 15, 16)
3. clean grease spots:
 - a. muffler – titanium outer sleeve: use a soft cloth sprayed with a multi-purpose spray lubricant (WD-40 or equivalent)
 - b. titanium header tube: use a soft cloth sprayed with a multi-purpose spray lubricant (WD-40 or equivalent)Cleaning will prevent spots from burning onto the surface. Do not use aggressive chemical cleaners, because they can damage the sticker.
4. position of the correctly installed Akrapovic EVOLUTION system (Figure 17)
5. **Check the operation of the brakes and suspension. Make sure all the bolts are sufficiently tightened. In case the exhaust system touches the cowling or other parts repeat the adjustment of the exhaust system or contact your authorized dealer.**

- | | |
|---|---|
|  | IT IS NORMAL IF WHITE SMOKE COMES OUT OF THE MUFFLER ON FIRST OPERATION. |
|  | DO NOT STAND BEHIND THE MUFFLER ON FIRST OPERATION. |
|  | DO NOT USE AUTOMOTIVE WHEEL CLEANERS OR ANY CLEANING PRODUCTS WHICH CONTAIN ACIDIC ADDITIVES TO CLEAN AKRAPOVIC EXHAUST SYSTEMS. |

MAINTENANCE OF THE AKRAPOVIC EXHAUST SYSTEM

1. Clean the titanium muffler outer sleeve with a multi-purpose spray lubricant (WD-40 or equivalent). Do not use aggressive chemical cleaners, because they can damage the sticker. A change in the color of the exhaust system is normal due to the high temperatures.
2. The wearing out of the muffler silencing material depends on the type of the motor and riding style. Contact your dealer/serviceman if visible changes appear on muffler's outer sleeve or the noise level is increased.
3. Periodically make sure all the bolts and springs are sufficiently tight.

Photos:



Figure 1



Figure 2



Figure 3

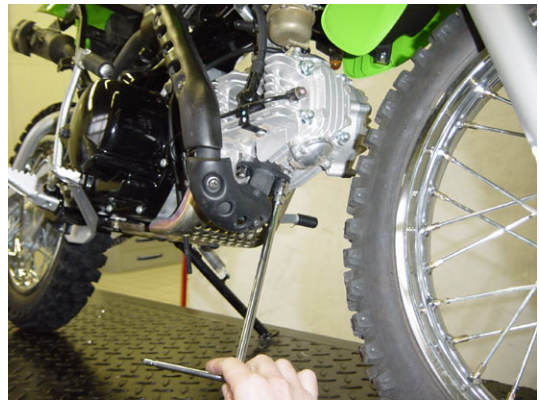


Figure 4



Figure 5



Figure 6



Figure 7



Figure 8



Figure 9

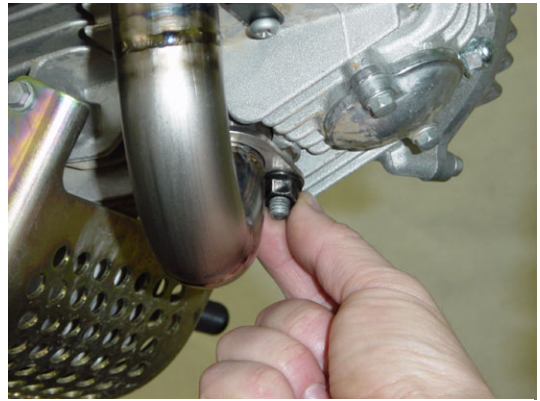


Figure 10



Figure 11



Figure 12



Figure 13



Figure 14



Figure 15



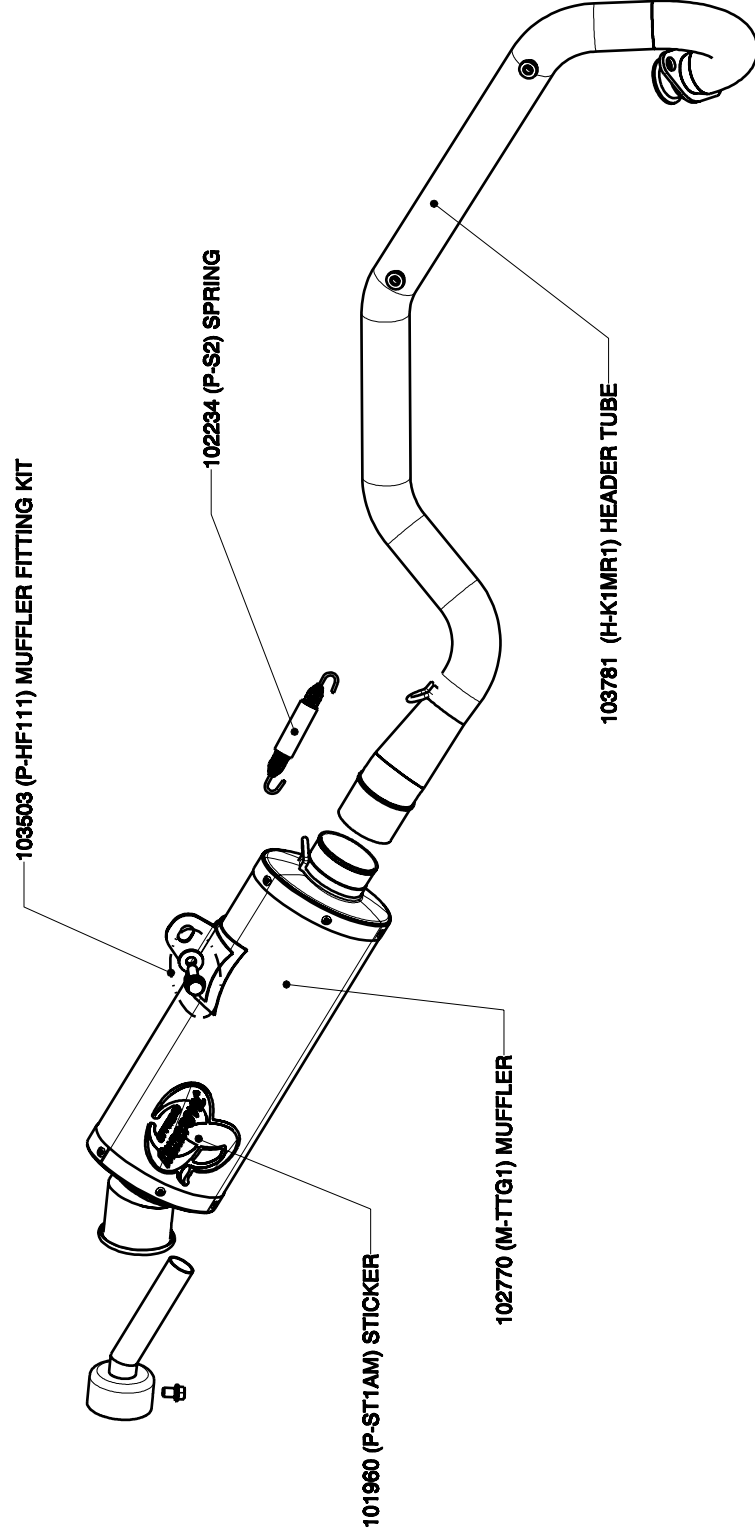
Figure 16



Figure 17

KAWASAKI KLX 110, Racing Line Exhaust System, model year: 2003, 2004

Product code: 103780 (S-K1MR1-T)



KAWASAKI KLX 110, Evolution Line Exhaust System, model year: 2003, 2004

Product code: 102771 (S-K1MET1-T)

